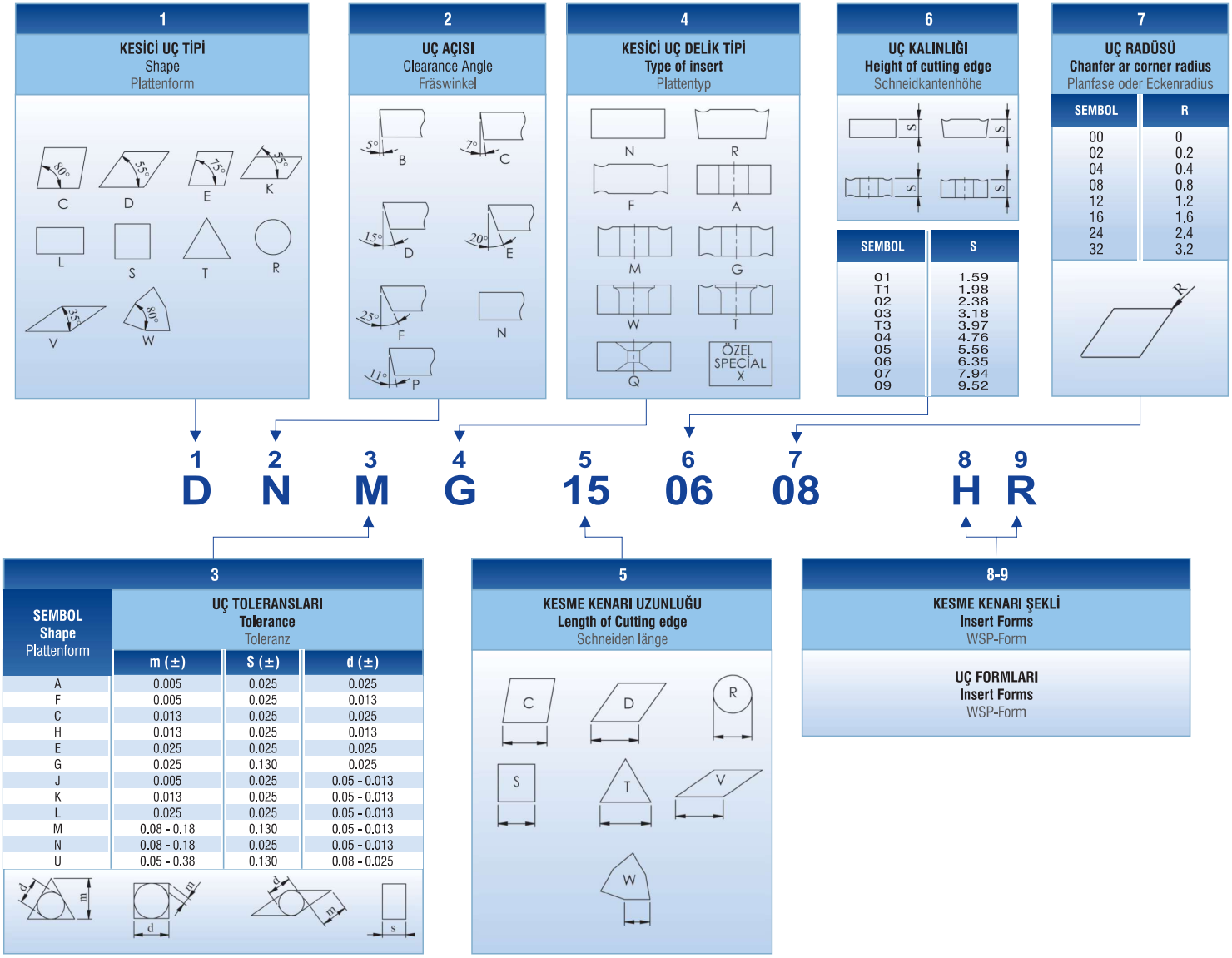
1
KESİCİ UÇ TİPİ
Shape
Plattenform
C
D
E
K
L
S
T
R
V
W
2
UÇ AÇISI
Clearance Angle
Fräswinkel
B
C
D
E
F
N
P
4
KESİCİ UÇ DELİK TİPİ
Type of insert
Plattentyp
N
R
F
A
M
G
W
T
Q
ÖZEL SPECİAL X
6
UÇ KALINLIĞI
Height of cutting edge
Schneidkantenhöhe
SEMBOL
S
01 1.59
T1 1.98
02 2.38
03 3.18
T3 3.97
04 4.76
05 5.56
06 6.35
07 7.94
09 9.52
7
UÇ RADÜSÜ
Chanfer ar corner radius
Planfase oder Eckenradius
SEMBOL
R
00 0
02 0.2
04 0.4
08 0.8
12 1.2
16 1.6
24 2.4
32 3.2
1 2 3 4 5 6 7 8 9
D N M G 15 06 08 H R
3
SEMBOL
Shape
Plattenform
UÇ TOLERANSLARI
Tolerance
Toleranz
m (±) S (±) d (±)
A 0.005 0.025 0.025
F 0.005 0.025 0.013
C 0.013 0.025 0.025
H 0.013 0.025 0.013
E 0.025 0.025 0.025
G 0.025 0.130 0.025
J 0.005 0.025 0.05 - 0.013
K 0.013 0.025 0.05 - 0.013
L 0.025 0.025 0.05 - 0.013
M 0.08 - 0.18 0.130 0.05 - 0.013
N 0.08 - 0.18 0.025 0.05 - 0.013
U 0.05 - 0.38 0.130 0.08 - 0.025
5
KESME KENARI UZUNLUĞU
Length of Cutting edge
Schneiden länge
C
D
R
S
T
V
W
8-9
KESME KENARI ŞEKLİ
Insert Forms
WSP-Form
UÇ FORMLARI
Insert Forms
WSP-Form