

**1** KESİCİ UÇ TİPİ  
Shape  
Plattenform

**2** UÇ AÇISI  
Clearance Angle  
Fräswinkel

**4** KESİCİ UÇ DELİK TİPİ  
Type of insert  
Plattentyp

**6** UÇ KALINLIĞI  
Height of cutting edge  
Schneidkantenhöhe

**7** UÇ RADIÜSÜ  
Chamfer or corner radius  
Planfase oder Eckenradius

1 **T**

2 **P**

3 **K**

4 **N**

5 **22**

6 **04**

7 **08**

8 **F**

9 **R**

**3** UÇ TOLERANSLARI  
Toleranz

SEMBOLE	m (+)	s (+)	d (+)
A	0.005	0.025	0.025
F	0.005	0.025	0.013
C	0.013	0.025	0.025
H	0.013	0.025	0.013
E	0.025	0.025	0.025
G	0.025	0.130	0.025
J	0.005	0.025	0.05 - 0.013
K	0.013	0.025	0.05 - 0.013
L	0.025	0.025	0.05 - 0.013
M	0.08 - 0.18	0.130	0.05 - 0.013
N	0.08 - 0.18	0.025	0.05 - 0.013
U	0.05 - 0.38	0.130	0.08 - 0.025

**5** KESME KEMARI UZUNLUĞU  
Length of Cutting edge  
Schneidkantenlänge

**8** KESME KEMARI ŞEKLİ  
Insert Forms  
WSP-Form

**9** İLERLEME YÖNÜ  
Hand of tool  
Bearbeitung spichtung